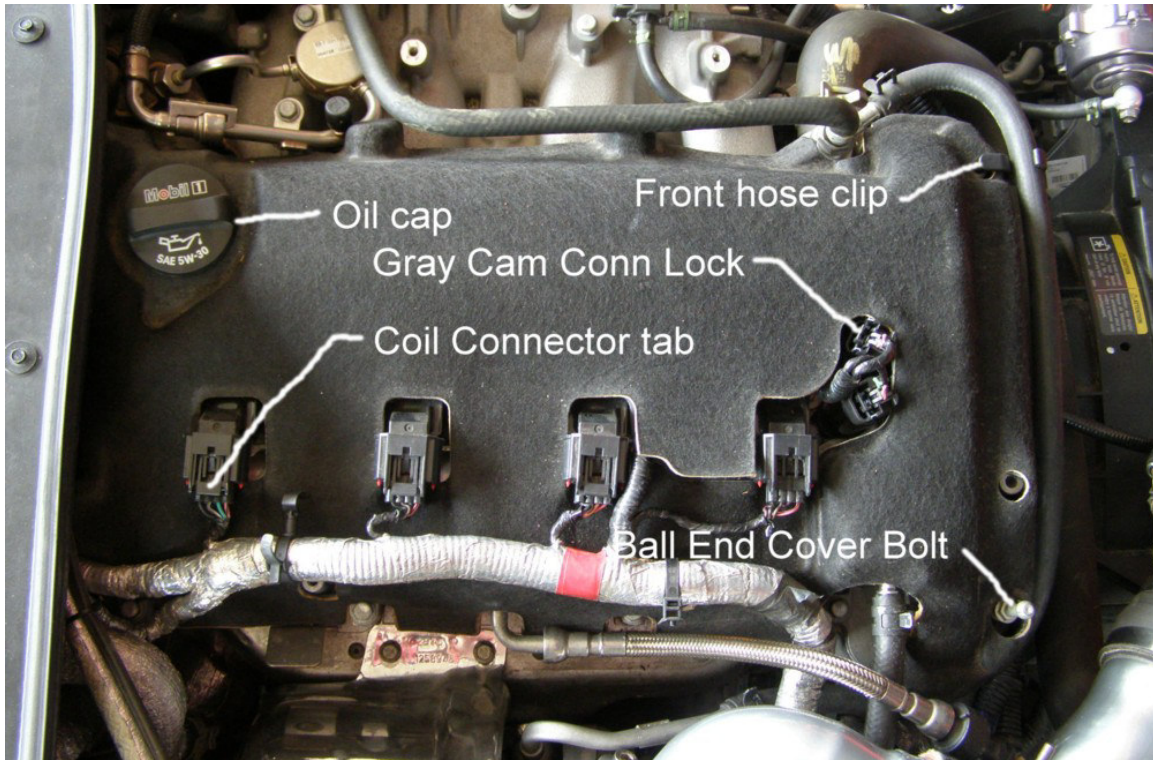


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ENGINE COVER INSTALLATION INSTRUCTIONS - June 30,2009

1. Remove the factory plastic engine cover by pulling up on one side, then the other.



2. Remove the four ball top bolts that held the factory cover.

3. Pull up on the two front hose clips.

4. Locate the gray locking tabs on the front cam angle sensors. Press in on the center tab and pull them up and off. Press the black tab on each cable connector and pull up to remove each connector.

5. Push down the tab on each of the four coil connectors and pull them to remove.

6. Twist and remove the oil fill cap at the rear of the valve cover.

7. Remove the black heat cover.

8. Re-install the oil fill cap.

9. Open the parts bag. At least one cover mounting stud should be assembled with lock nuts, washer and acorn nut. Assemble the other studs identically (if not already done).

10. Screw an assembled stud into each of the four tapped valve cover holes farthest forward and rearward.

Using a scale measure from the valve cover up to the stainless steel washer. Screw each stud in or out to a height of 70mm (2.75"). Tighten down the lower lock nuts.

11. Remove all four acorn nuts and washers. Rotate each lock washer two turns up (ccw).

12. Remove the protective plastic from the engine cover (or packing from powder-coated covers). Clean the laser cut edges with lacquer thinner to remove the burned plastic.

13. Apply any logo's or decals.

14. Place the Engine Cover on the stud assemblies. Place a washer and nut over each stud. Lightly tighten each acorn nut. Check for alignment. Tighten (but not over-tighten) each acorn nut.

